

WHAT IS CLAIMED IS:

- 1                   1.     A method for sputter coating a substrate in a sputter  
2     coating reactor, the method comprising:  
3                   a)     providing a channel for gas to flow through, the channel  
4     defined by a channel defining surface wherein one or more portions of the  
5     channel-defining surface include at least one target material;  
6                   b)     flowing gas through the channel wherein at least a portion  
7     of the gas is a non-laminarly flowing gas; and  
8                   c)     generating a plasma, wherein the target material is  
9     sputtered off the channel-defining surface to form a gaseous mixture containing  
10    target atoms that is transported to the substrate.
- 1                   2.     The method of claim 1 wherein the non-laminarly flowing  
2     gas is formed by turbulence.
- 1                   3.     The method of claim 1 wherein the non-laminarly flowing  
2     gas is formed by flowing a first portion of gas in a first direction and a second  
3     portion of gas in a second direction wherein the first direction and the second  
4     direction are substantially non-parallel.
- 1                   4.     The method of claim 1 wherein the non-laminarly flowing  
2     gas is formed by flowing the gas through at least two orifices such that at least  
3     two gas streams emerging from the at least two orifices are flowing in  
4     substantially non-parallel directions.
- 1                   5.     The method of claim 1 wherein the non-laminarly flowing  
2     gas is formed flowing the gas through a series of orifices such that adjacent  
3     orifices direct the gas in non-parallel directions.
- 1                   6.     The method of claim 1 wherein the non-laminarly flowing  
2     gas is formed by turbulence with a Reynolds number greater than 2000.

1                   7.     The method of claim 1 wherein the channel-defining  
2 surface is part of a cathode.

1                   8.     The method of claim 1 wherein the channel has a  
2 rectangular cross section.

1                   9.     The method of claim 1 wherein the target material is in  
2 electrical contact with a DC potential, a DC potential with a superimposed AC  
3 potential, or a pulsed DC potential.

1                   10.    The method of claim 1 wherein the target material is in  
2 electrical contact with a pulsed DC power source that is an asymmetric bipolar  
3 pulsed DC power supply.

1                   11.    The method of claim 1 wherein the at least one target  
2 material comprises a metal or metal alloy.

1                   12.    The method of claim 1 wherein the at least one target  
2 material comprises a component selected from the group consisting of zinc,  
3 copper, aluminum, silicon, tin, indium, magnesium, titanium, chromium,  
4 molybdenum, nickel, yttrium, zirconium, niobium, cadmium, and mixtures  
5 thereof.

1                   13.    The method of claim 1 wherein the at least one target  
2 material includes a first target material and a second target material, the first  
3 target material being opposite the second and wherein the first target material and  
4 the second target material are the same or different.

1                   14.    The method of claim 13 wherein the first target material  
2 and the second target material comprise a metal or a metal alloy.

1                   15.     The method of claim 13 wherein the first target material  
2     and the second target material independently include a component selected from  
3     the group consisting of zinc, copper, aluminum, silicon, tin, indium, magnesium,  
4     titanium, chromium, molybdenum, nickel, yttrium, zirconium, niobium,  
5     cadmium, and mixtures thereof.

1                   16.     The method of claim 13 wherein the at least one target  
2     material includes a third target material and a fourth target material, the third  
3     target material being opposite the fourth target material and wherein the first  
4     target material, the second target material, the third target material, and the  
5     fourth target material are the same or different.

1                   17.     The method of claim 13 wherein the at least one target  
2     material includes a first electrically insulating block and a second electrically  
3     insulating block, the first insulating block being opposite the second insulating.

1                   18.     The method of claim 13 further comprising introducing a  
2     reactive gas into the sputter coating reactor.

1                   19.     The method of claim 18 wherein the reactive gas is  
2     introduced at a position located outside of the channel from which the gaseous  
3     mixture emerges.

1                   20.     The method of claim 18 wherein the reactive gas contains  
2     an atom selected from the group consisting of oxygen, nitrogen, selenium, sulfur,  
3     iodine, hydrogen, carbon, boron, and phosphorus.

1                   21.     The method of claim 18 wherein the reactive gas is selected  
2     from the group consisting of molecular oxygen, molecular nitrogen, molecular  
3     hydrogen, H<sub>2</sub>O, H<sub>2</sub>Se, CH<sub>4</sub>, C<sub>2</sub>H<sub>6</sub>, C<sub>2</sub>H<sub>2</sub>, C<sub>2</sub>H<sub>4</sub>, B<sub>2</sub>H<sub>6</sub>, PH<sub>3</sub>, CCl<sub>4</sub>, CF<sub>4</sub>, HMDSO,  
4     pyrrole and mixture thereof.

1                   22.    A method for depositing an oxide film on a substrate in a  
 2 sputter coating reactor, the method comprising:  
 3                   a)     providing a channel for a working gas to flow through, the  
 4 channel defined by a channel-defining surface wherein one or more portions of  
 5 the channel-defining surface include at least one target material;  
 6                   b)     flowing the working gas through the channel wherein at  
 7 least a portion of the working gas flows non-laminarly;  
 8                   c)     generating a plasma wherein a portion of the target  
 9 material is sputtered off the at least one target material to form a gaseous mixture  
 10 containing target atoms; and  
 11                   d)     introducing into the sputter coating reactor a reactive gas  
 12 comprising oxygen, wherein an oxide film is deposited on the substrate.

1                   23.    The method of claim 22 wherein the reactive gas is  
 2 introduced at a position located outside of the channel from which the gaseous  
 3 mixture emerges.

1                   24.    The method of claim 22 wherein the at least one target  
 2 material comprises a metal, metal alloy, or semiconductor.

1                   25.    The method of claim 22 wherein the at least one target  
 2 material comprises a component selected from the group consisting of zinc,  
 3 copper, aluminum, silicon, tin, indium, magnesium, titanium, chromium,  
 4 molybdenum, nickel, yttrium, zirconium, niobium, cadmium, and mixtures  
 5 thereof.

1                   26.    The method of claim 22 wherein the oxide film is  $\text{CrSiO}_x$ ,  
 2  $\text{ZnO:B}$  (boron doped zinc oxide),  $\text{CuAlO}_2$ ,  $\text{CuBO}_2$ ,  $\text{In}_2\text{O}_3$ ,  $\text{In}_2\text{O}_3\text{:Mo}$ , ITO,  $\text{MgO}$ ,  
 3  $\text{Al}_2\text{O}_3$  or mixtures thereof.

1                   27.    The method of claim 22 wherein the at least one target  
 2 material comprises zinc and the oxide film is zinc oxide.

1                    28.    The method of claim 27 wherein the at least one target  
2 material further comprises aluminum.

1                    29.    The method of claim 22 wherein the reactive gas contains  
2 oxygen atoms.

1                    30.    The method of claim 22 wherein the reactive gas is  
2 molecular oxygen or H<sub>2</sub>O.

1                    31.    The method of claim 22 wherein the at least one target  
2 material includes a first target material and a second target material; and the first  
3 target material and the second target material are the same or different.

1                    32.    The method of claim 31 wherein the first target material is  
2 opposite the second target material.

1                    33.    The method of claim 31 wherein the first target material  
2 and the second target material comprise a metal or a metal alloy.

1                    34.    The method of claim 31 wherein the first target material  
2 and the second target material independently comprise a component selected from  
3 the group consisting of zinc, copper, aluminum, silicon, tin, indium, magnesium,  
4 titanium, chromium, molybdenum, nickel, yttrium, zirconium, niobium,  
5 cadmium, and mixtures thereof.

1                    35.    The method of claim 31 wherein the first target material  
2 comprises zinc and the second target comprises aluminum wherein the oxide film  
3 is aluminum-doped zinc oxide.

1                    36.    A sputter-coating system for coating a substrate, the  
2 sputter-coating system comprising:  
3 at least one target material

4 an electrode having a channel-defining surface wherein one or  
5 more portions of the channel-defining surface contains the at least one target  
6 material;

7 a source of non-laminarly flowing working gas; wherein during  
8 operation of the sputter-coating system a plasma is generated whereby the at least  
9 one target material is sputtered off the channel-defining surface to form a gaseous  
10 reactive composition that is transported to the substrate.

1 37. The sputter-coating system of claim 36 wherein the source  
2 of non-laminarly flowing gas includes a series of orifices such that at least two  
3 gas streams emerging from the series of orifices are substantially flowing in non-  
4 parallel directions.

1 38. The sputter-coating system of claim 36 wherein the source  
2 of non-laminarly flowing gas includes a series of orifices such adjacent orifice  
3 direct the gas in non-parallel directions.

1 39. The sputter-coating system of claim 36 wherein the  
2 enclosing surface is part of a cathode.

1 40. The sputter-coating system of claim 36 wherein the channel  
2 is characterized by a rectangular cross section.

1 41. The sputter-coating system of claim 36 wherein the at least  
2 one target material includes a first target material and a second target material,  
3 the first target material being opposite the second and wherein the first target  
4 material and the second target material are the same or different.

1 42. The sputter-coating system of claim 41 wherein the first  
2 target material and the second target material comprise a metal or a metal alloy.

1 43. The sputter-coating system of claim 41 wherein the first  
2 target material and the second target material individually include a component

3 selected from the group consisting of zinc, copper, aluminum, silicon, tin,  
 4 indium, magnesium, titanium, chromium, molybdenum, nickel, yttrium,  
 5 zirconium, niobium, cadmium, and mixtures thereof.

1 44. The sputter-coating system of claim 41 wherein the at least  
 2 one target material includes a third target material and a fourth target material,  
 3 the third target material being opposite the fourth target material and wherein the  
 4 first target material, the second target material, the third target material, and the  
 5 fourth target material are the same or different.

1 45. The sputter-coating system of claim 36 further comprising  
 2 a source of a reactive gas.

1 46. The sputter-coating system of claim 45 wherein the source  
 2 of a reactive gas is located at proximate position to the exit of the channel.

1 47. A method for depositing nitride film on a substrate in a  
 2 sputter coating reactor, the method comprising:  
 3 a) providing a channel for a working gas to flow through, the  
 4 channel defined by a channel-defining surface wherein one or more portions of  
 5 the channel-defining surface include at least one target material;  
 6 b) flowing the working gas through the channel wherein at  
 7 least a portion of the working gas flows non-laminarly;  
 8 c) generating a plasma wherein a portion of the target  
 9 material is sputtered off the at least one target material to form a gaseous mixture  
 10 containing target atoms; and  
 11 d) introducing into the sputter coating reactor a reactive gas  
 12 comprising molecular nitrogen, wherein a nitride film is deposited on the  
 13 substrate.

1 48. The method of claim 47 wherein the reactive gas is  
 2 combined with the working gas while it is flowed through the channel.

1                   49.     The method of claim 47 wherein the reactive gas is  
2 introduced at a position located outside of the channel from which the gaseous  
3 mixture emerges.

1                   50.     The method of claim 47 wherein the at least one target  
2 material comprises a metal, metal alloy, or semiconductor.

1                   51.     The method of claim 47 wherein the at least one target  
2 material comprises a component selected from the group consisting of zinc,  
3 copper, aluminum, silicon, tin, indium, magnesium, titanium, chromium,  
4 molybdenum, nickel, yttrium, zirconium, niobium, cadmium, vanadium,  
5 hafnium, tungsten, and mixtures thereof.

1                   52.     The method of claim 47 wherein the nitride film is titanium  
2 nitride, indium nitride, aluminum nitride, chromium nitride, vanadium nitride,  
3 zirconium nitride, tungsten nitride, copper nitride, or mixtures thereof.

1                   53.     The method of claim 47 wherein the at least one target  
2 material includes a first target material and a second target material; and the first  
3 target material and the second target material are the same or different.

1                   54.     The method of claim 53 wherein the first target material is  
2 opposite the second target material.